

Proton Irradiation Site for High-Homogeneity Radiation Hardness Tests of Silicon Detectors at the Bonn Isochronous Cyclotron

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P.-D. Eversheim¹, P. Wolf²

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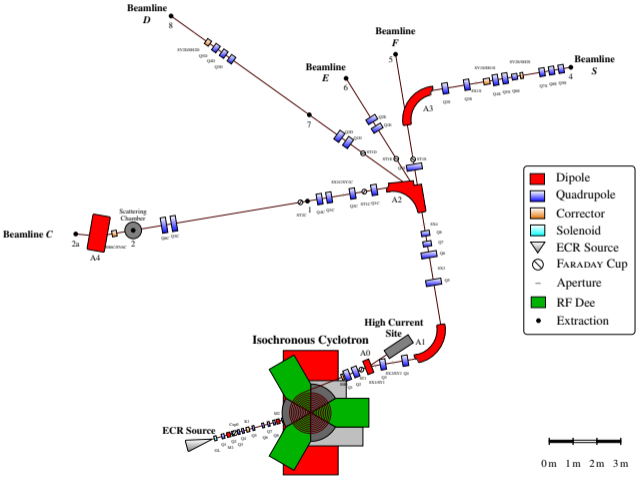


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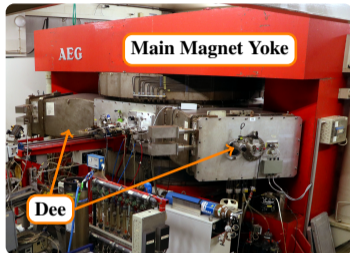
²Silizium Labor Bonn (SiLab), Physikalisches Institut, University of Bonn

Cyclotron Facility in Bonn



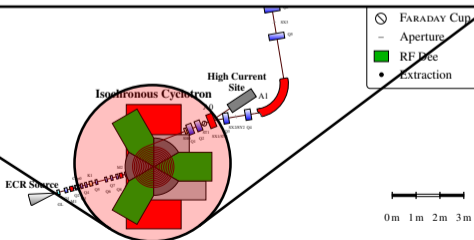
Cyclotron Facility in Bonn - Cyclotron

Isochronous Cyclotron:

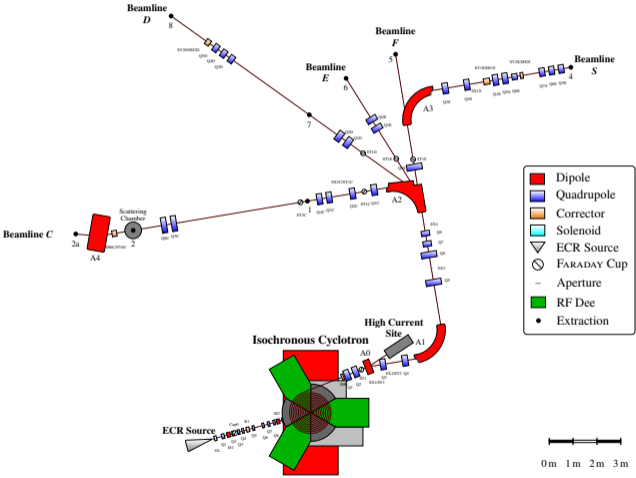


- Vertical injection into the cyclotron.
- Three-sector Hill-and-Valley **magnetic guiding field** (max. 0.7 T to 1.9 T).
- Particle acceleration by three **RF Dees** within ≈ 120 revolutions (20.1 MHz to 28.5 MHz, max. 40 kV).
- Extracted beam current $\lesssim 1 \mu\text{A}$ with $\Delta E/E \approx 4 \%$.

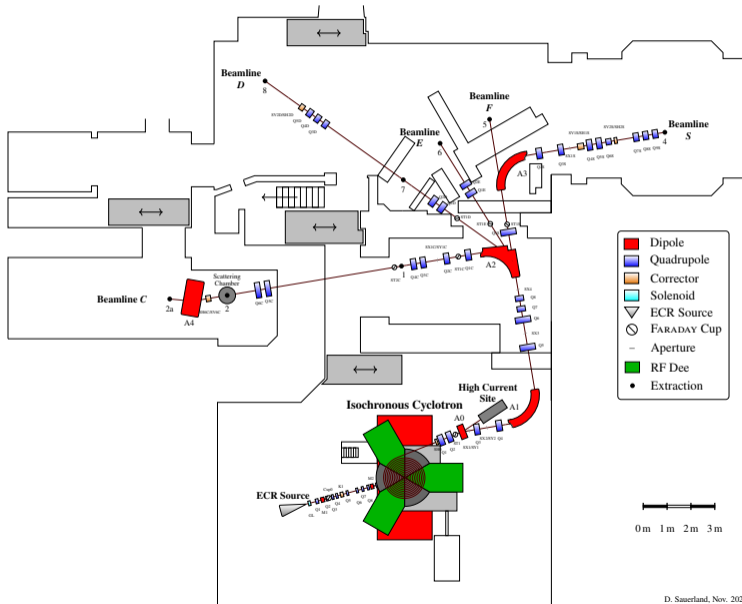
Particle	<i>p</i>	<i>d</i>	α
<i>E</i> / MeV	7 to 14	14 to 28	28 to 56



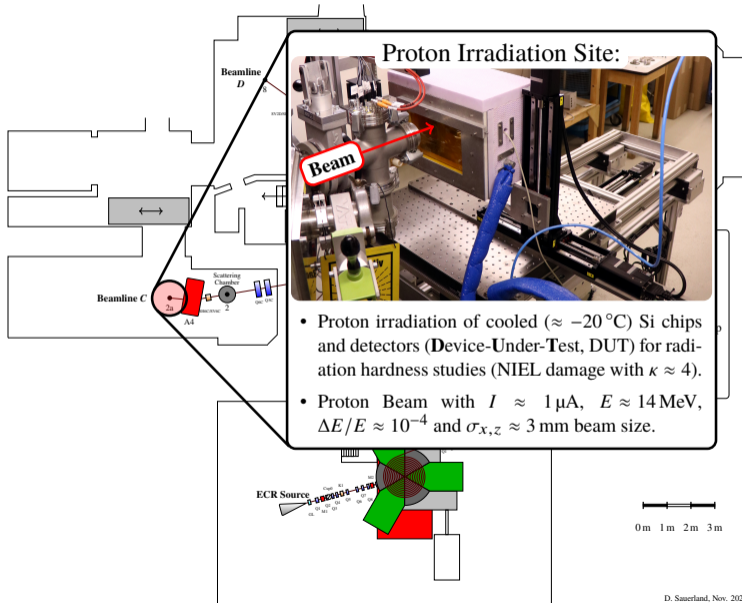
Cyclotron Facility in Bonn



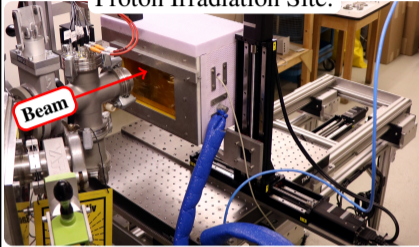
Cyclotron Facility in Bonn



Cyclotron Facility in Bonn - Proton Beam Line

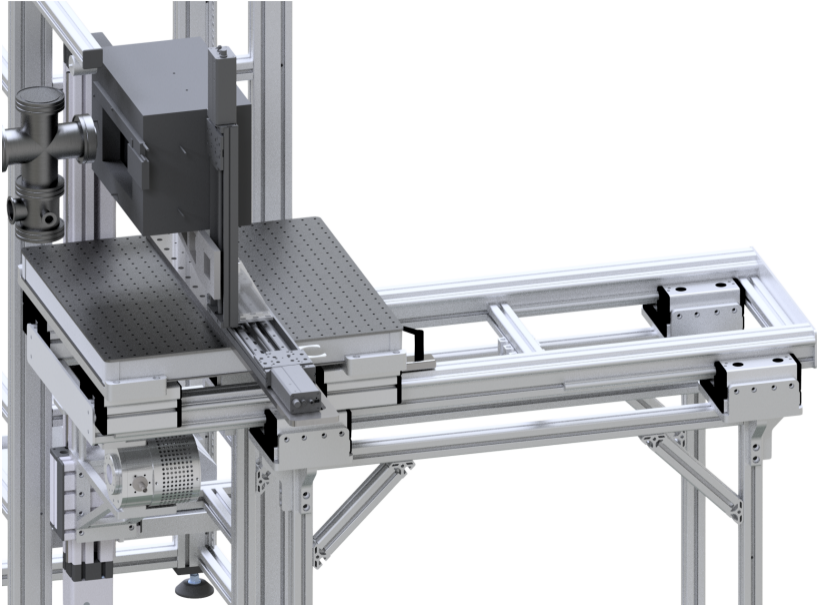


Proton Irradiation Site:

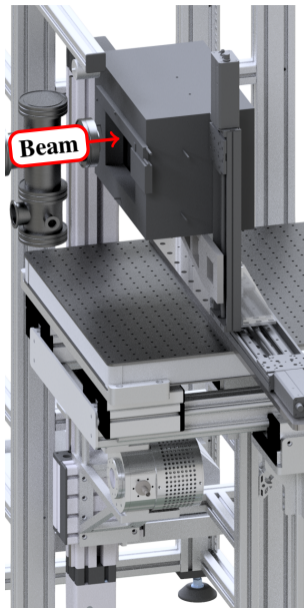


- Proton irradiation of cooled ($\approx -20^\circ\text{C}$) Si chips and detectors (**D**evice-**U**nder-**T**est, DUT) for radiation hardness studies (NIEL damage with $\kappa \approx 4$).
- Proton Beam with $I \approx 1\ \mu\text{A}$, $E \approx 14\text{MeV}$, $\Delta E/E \approx 10^{-4}$ and $\sigma_{x,z} \approx 3\text{mm}$ beam size.

Irradiation Site



Irradiation Site

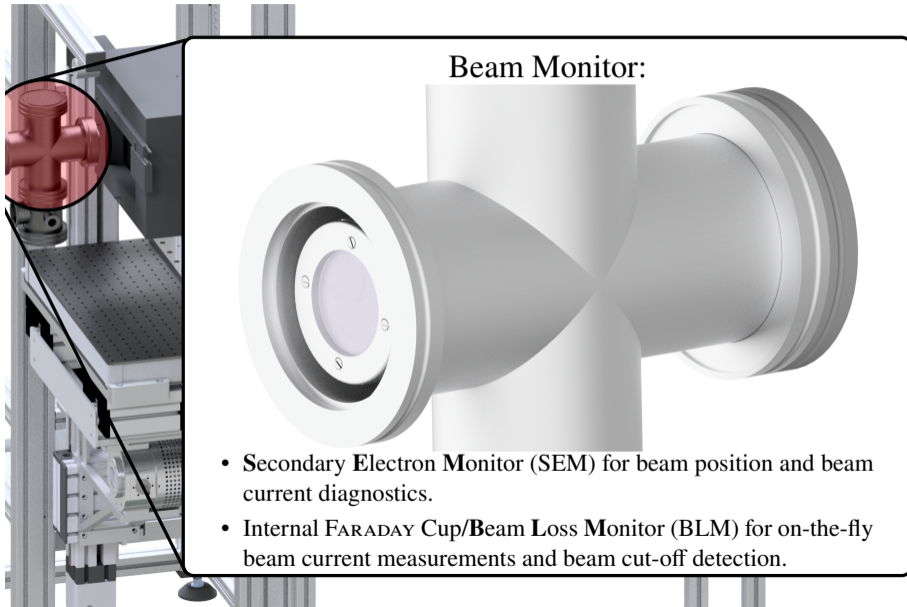


Necessities for **Homogeneous** Proton Fluence:

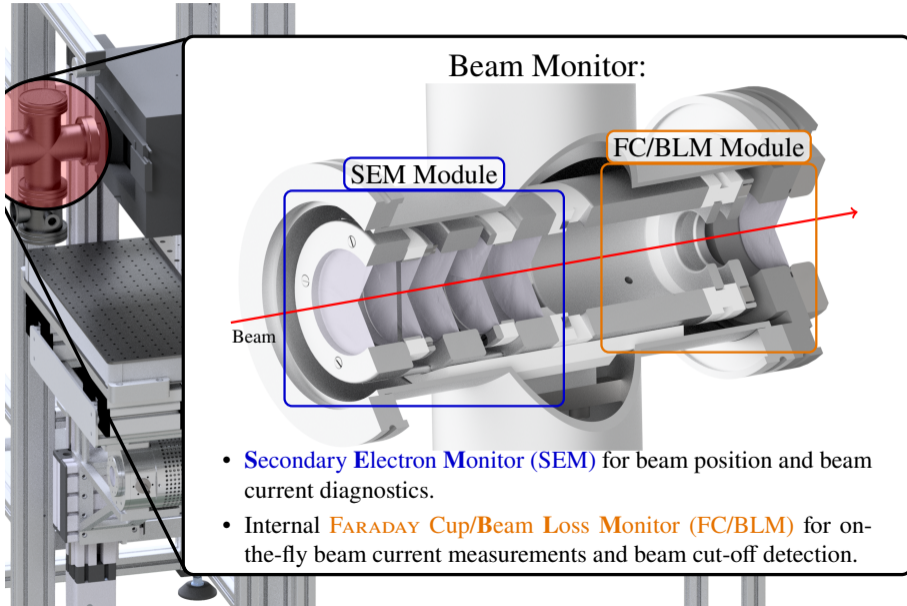


- Beam position diagnostic
- Online, non-destructive beam current measurement
- Beam-driven irradiation scheme

Irradiation Site - Beam Monitor



Irradiation Site - Beam Monitor



Beam Monitor:

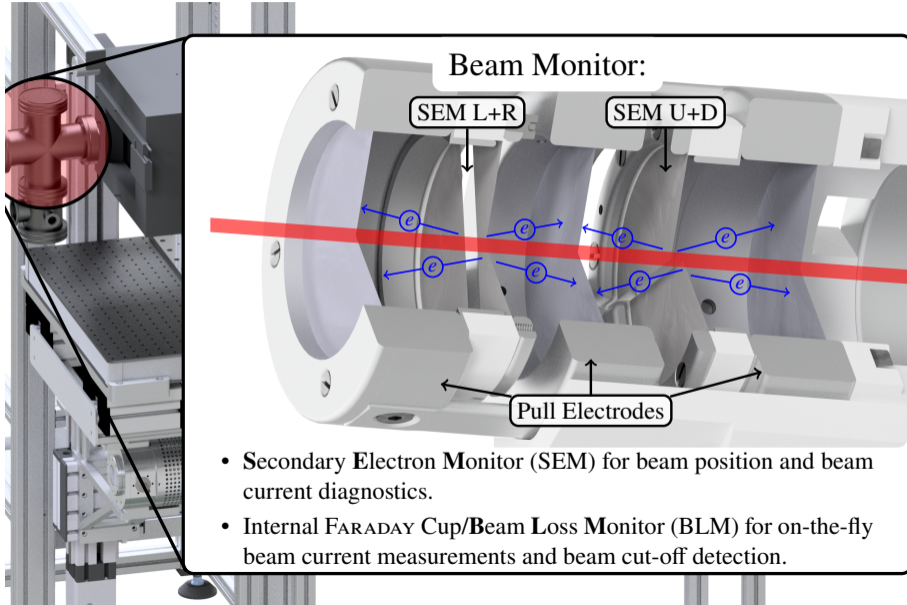
SEM Module

FC/BLM Module

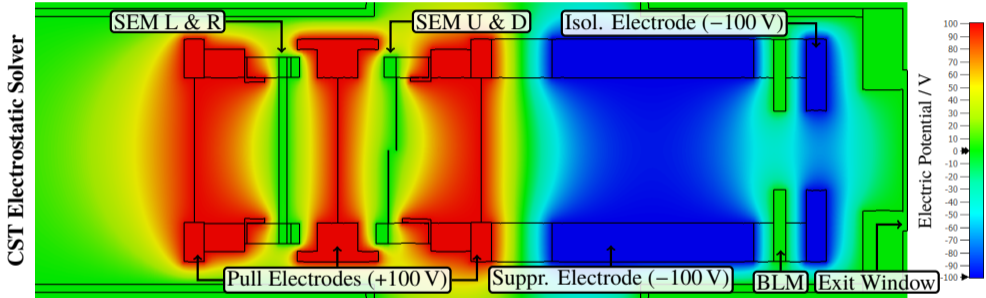
Beam

- **Secondary Electron Monitor (SEM)** for beam position and beam current diagnostics.
- Internal **FARADAY Cup/Beam Loss Monitor (FC/BLM)** for on-the-fly beam current measurements and beam cut-off detection.

Irradiation Site - Beam Monitor (SEM)

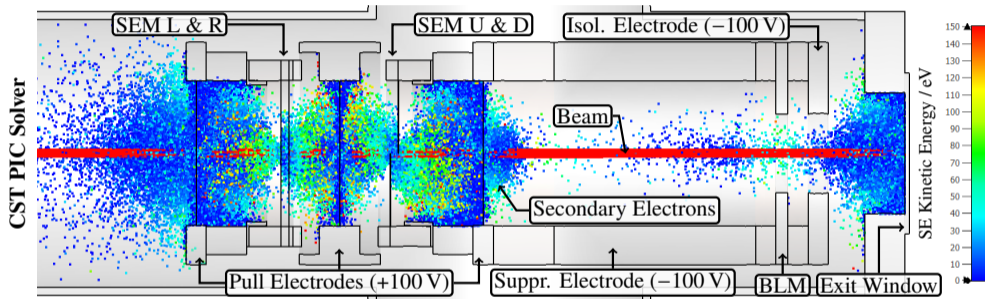


Irradiation Site - Beam Monitor (SEM)



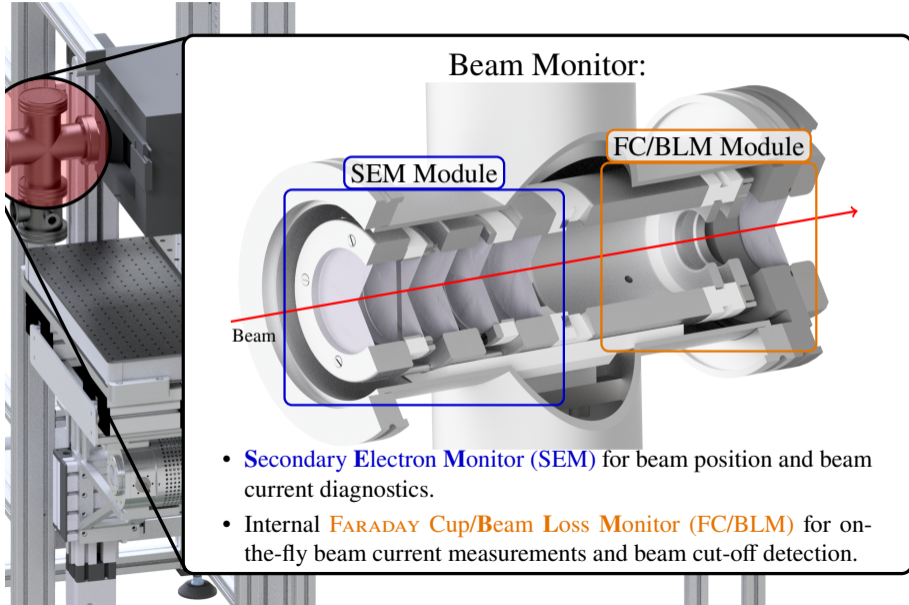
- Use carbon-coated Al foils (≈ 70 nm layer thickness) to anticipate foil-carbonization with time.

Irradiation Site - Beam Monitor (SEM)



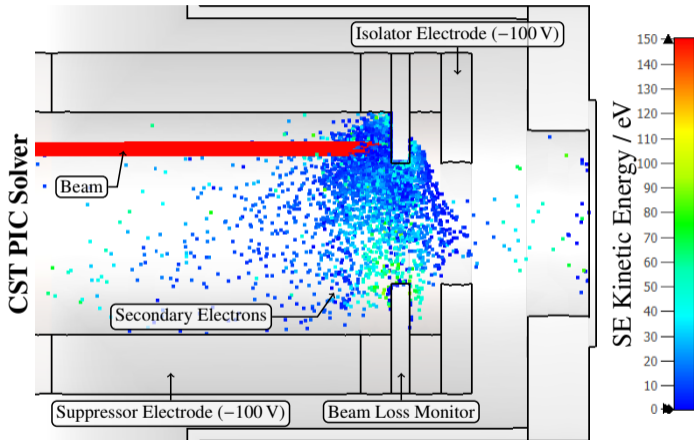
- Use carbon-coated Al foils (≈ 70 nm layer thickness) to anticipate foil-carbonization with time.

Irradiation Site - Beam Monitor (BLM)

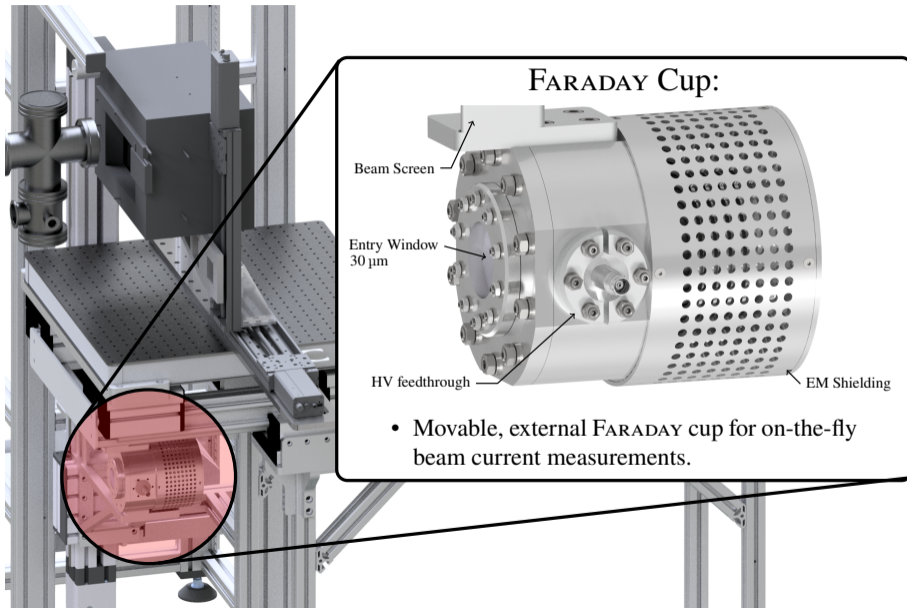


Irradiation Site - Beam Monitor (BLM)

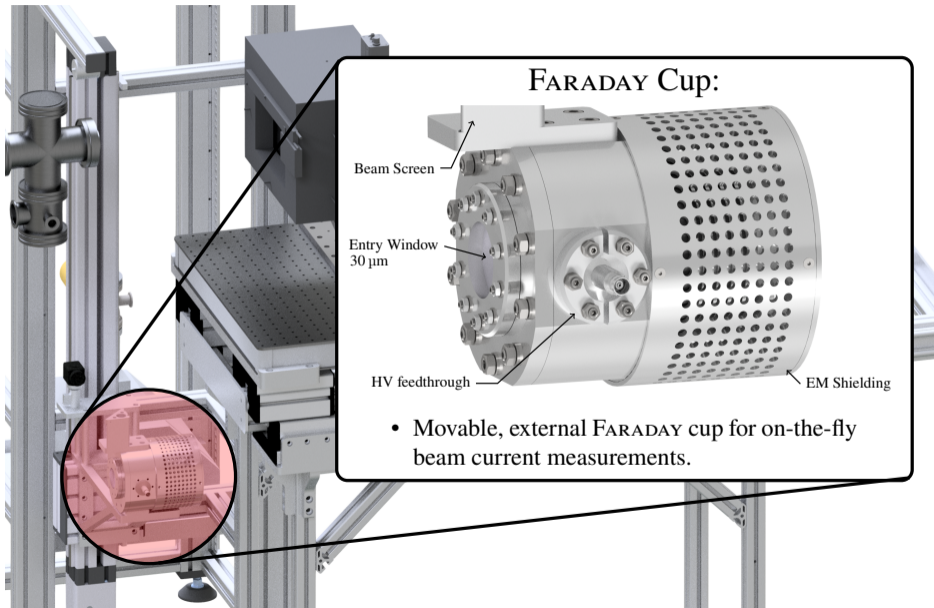
- Charge collection efficiency of internal FARADAY cup: > 99 %
- Isolator electrode prevents secondary electrons from exit window to reach BLM.



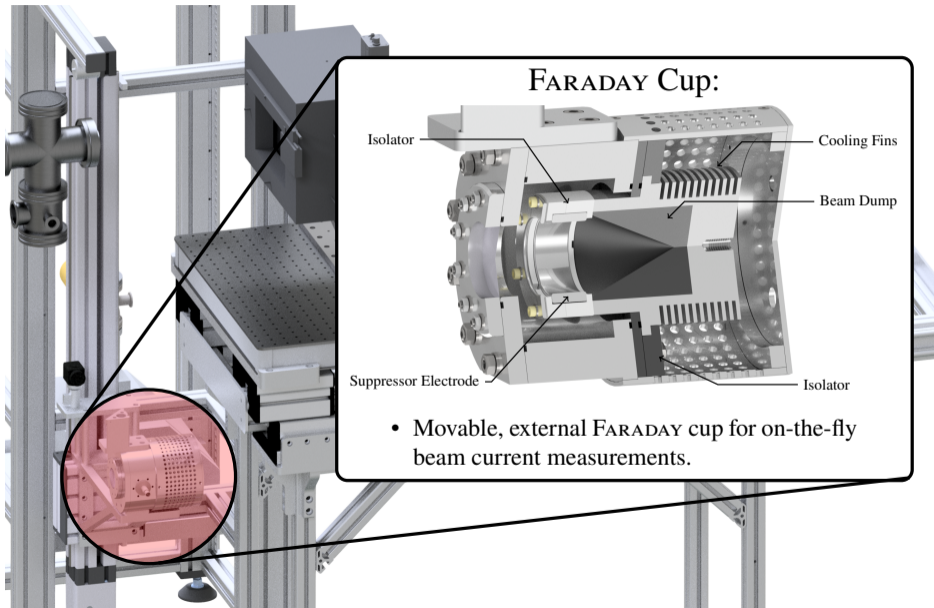
Irradiation Site - FARADAY Cup



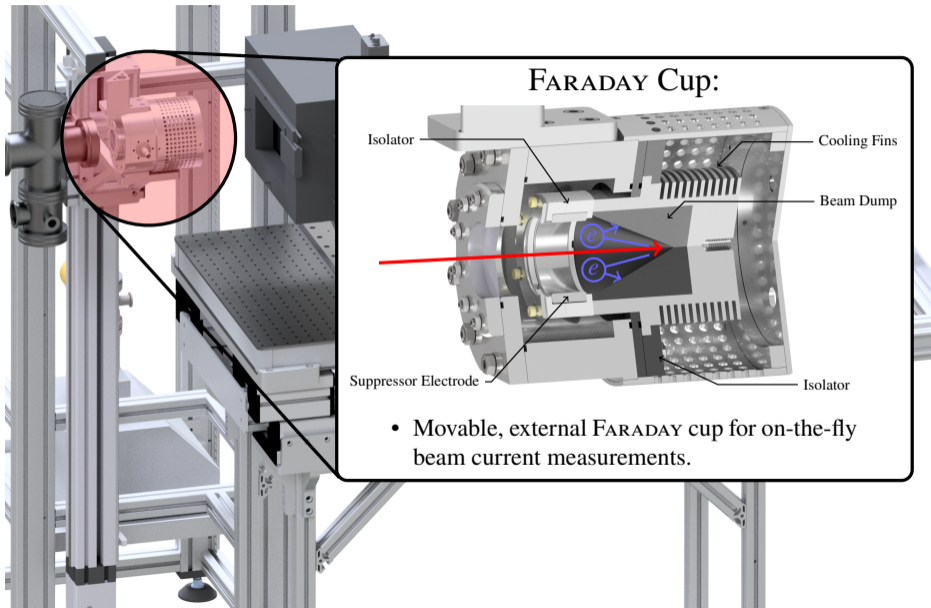
Irradiation Site - FARADAY Cup



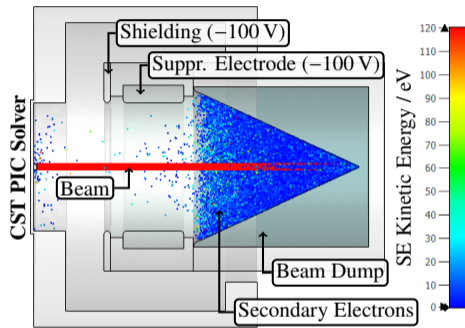
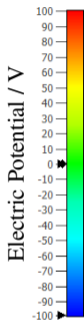
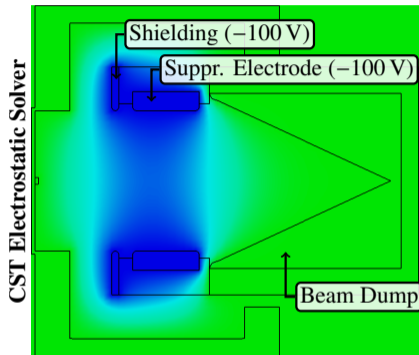
Irradiation Site - FARADAY Cup



Irradiation Site - FARADAY Cup

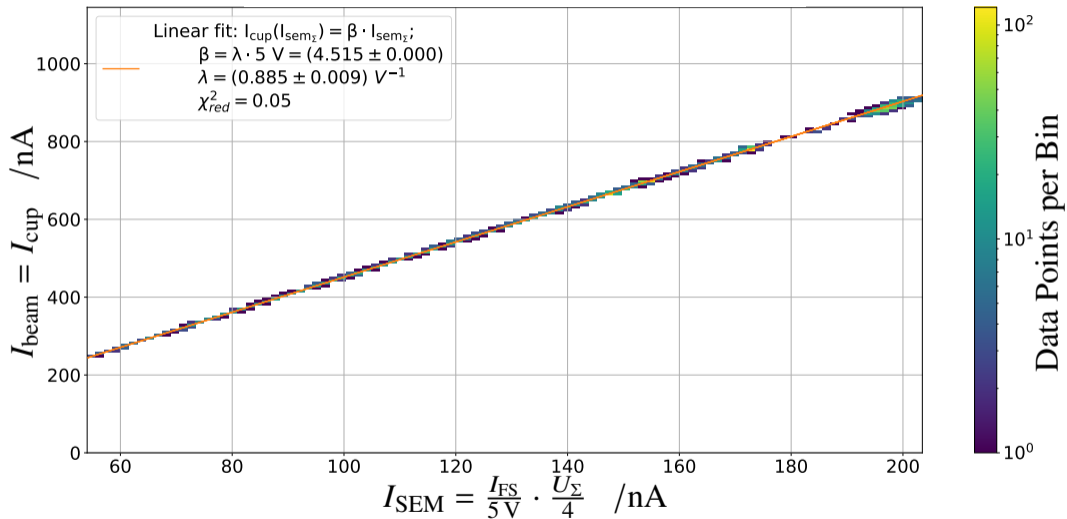


Irradiation Site - FARADAY Cup

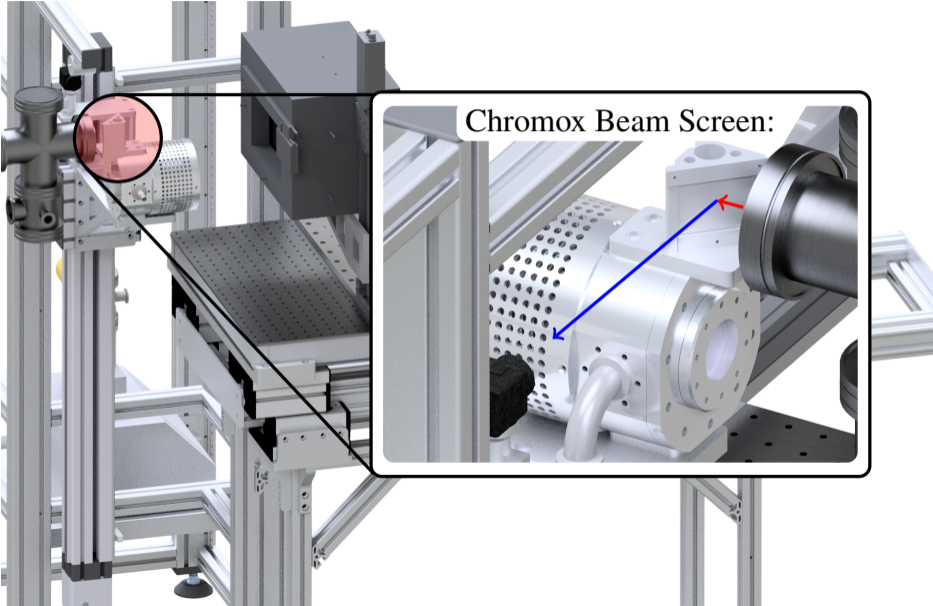


- Charge collection efficiency of FARADAY cup: $> 99.99\%$, $\left(\frac{I_{\text{loss}}}{I} \approx 8 \cdot 10^{-5}\right)$

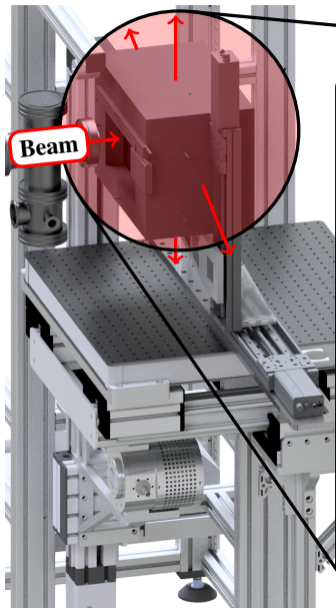
Irradiation Site - Beam Monitor Calibration



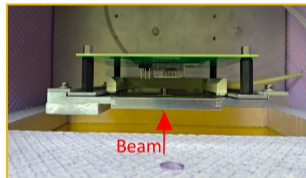
Irradiation Site - Chromox Screen



Irradiation Site - Irradiation Setup



Insulation Box with DUT:

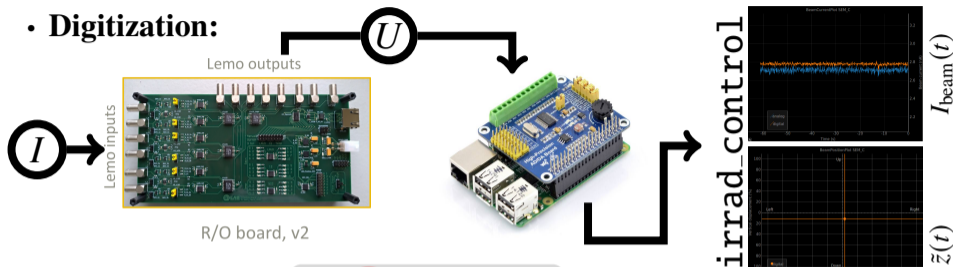


Top view of DUT mounted behind shield

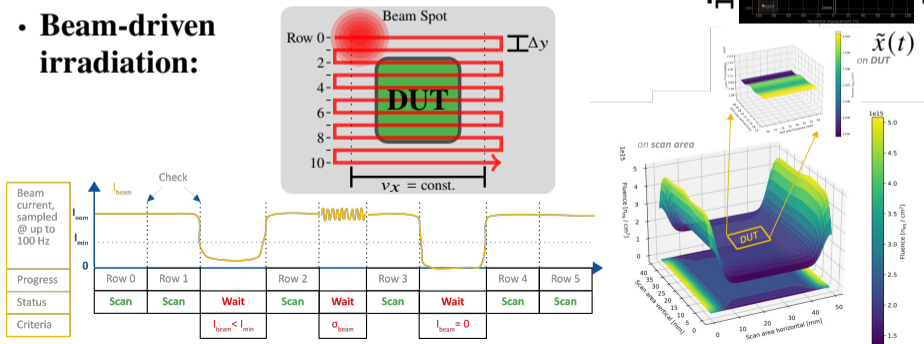
- Transversely movable box with partly-shielded DUT

Irradiation Site - Irradiation Procedure

Digitization:

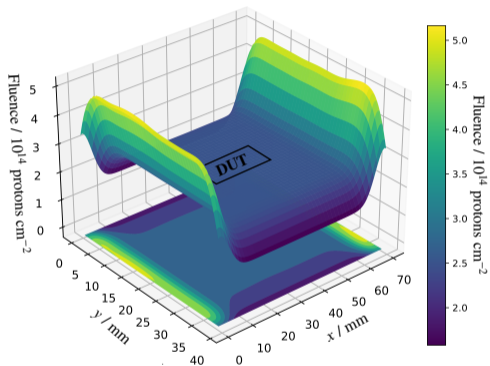


Beam-driven irradiation:

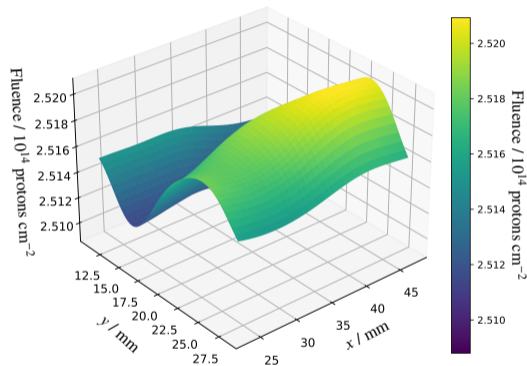


Irradiation Results and Error Estimation

Scan Area:



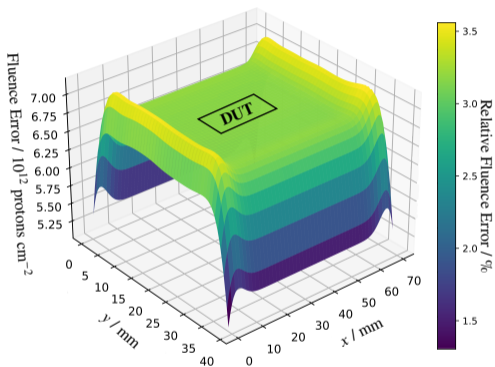
DUT:



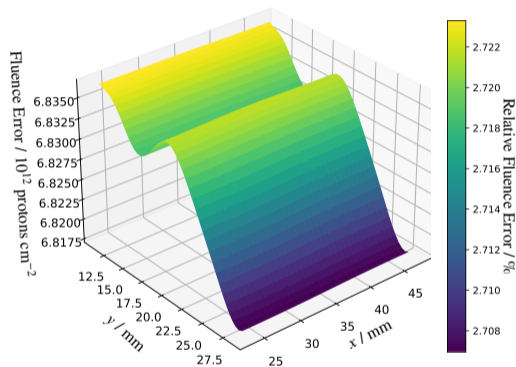
Example: Irradiation of LFoundry Monopix2 with aim fluence of $2.5 \cdot 10^{14}$ protons cm^{-2}

Irradiation Results and Error Estimation

Scan Area:



DUT:



Example: Irradiation of LFoundry Monopix2 with aim fluence of $2.5 \cdot 10^{14}$ protons cm^{-2}

Result: $(2.52 \pm 0.07) \cdot 10^{14}$ protons cm^{-2}

Summary & Outlook

Summary

- ▶ Modern irradiation site
 - ▶ Beam monitor for continuous measurement of beam current, -position and beam cut-off
 - ▶ FARADAY cup with low SE losses for beam monitor calibration
 - ▶ Autonomous beam-driven irradiation technique based on real-time beam parameters
- ▶ Successful irradiation of DUTs with this setup since 2021:
 - ▶ ATLAS ITk PixV1.1
 - ▶ LF-Monopix2
 - ▶ TJ-Monopix2 chip (Belle-II candidate)
 - ▶ ATLASPix3 (LHCb candidate)
 - ▶ ...

mostly through *internal* collaboration members.

Outlook

- ▶ Continuous improvement of `irrad_control` (features, usability, ...)
- ▶ Comparison of our irradiation technique with well-known foil activation method
- ▶ Open up the irradiation facility to *external* research groups.

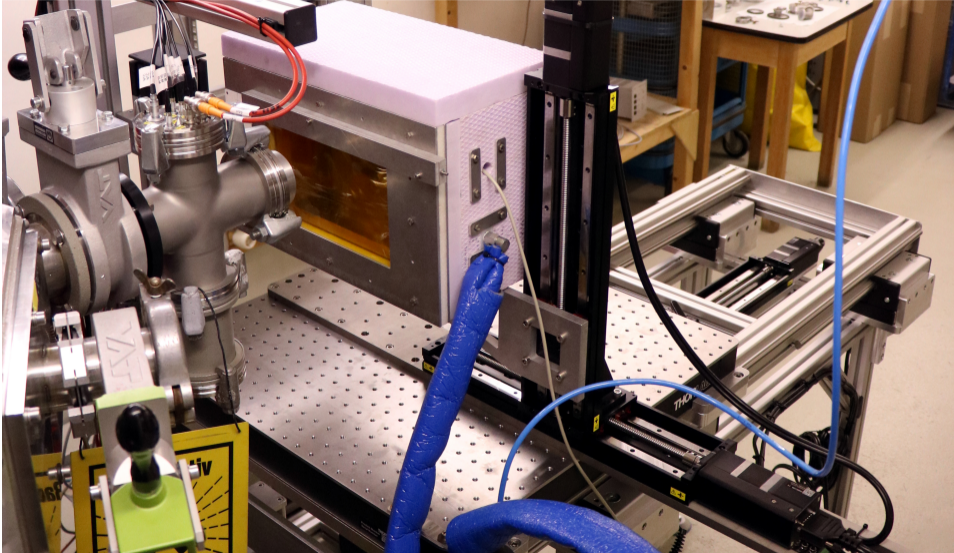
Thank you
for
your attention!



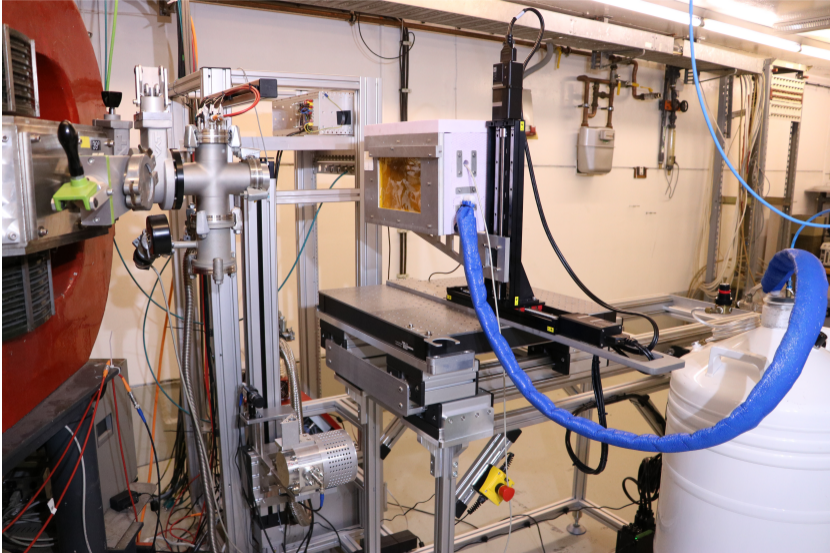
irrad_control software: https://github.com/cyclotron-bonn/irrad_control

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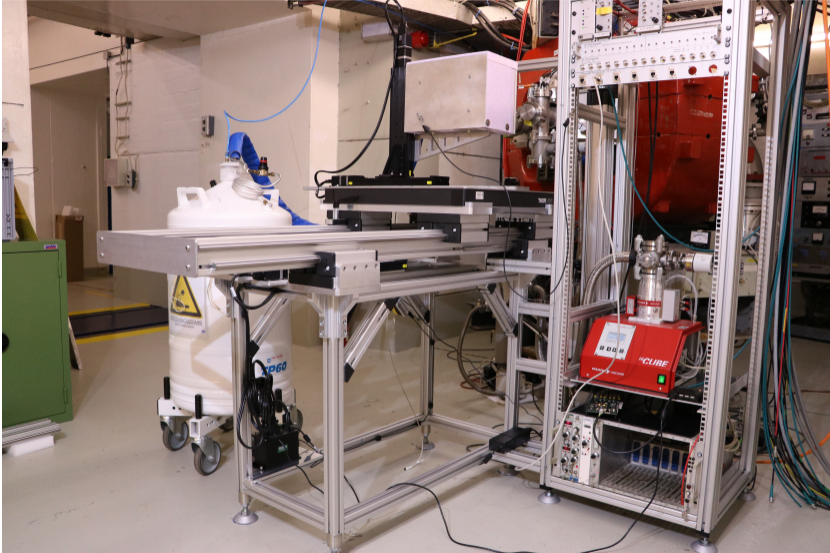
Appendix: Pictures



Appendix: Pictures



Appendix: Pictures



Appendix: Cyclotron Parameter

providable ions	p, d, α , ..., $^{16}\text{O}^{6+}$
energy ($h = 3$, $Q/A \geq \frac{1}{2}$)	7 to 14 MeV/A
beam current (ext.)	$\lesssim 1 \mu\text{A}$
injection / extraction radius	38 mm / 910 mm
number of revolutions	approx. 120

hill sectors	$3 \times 40^\circ$, 0° spiral angle
hill / valley field strength	1.9 / 0.7 T (max.)
flutter	0.62

dees	$3 \times 40^\circ$, 40 kV (max.)
cyclotron harmonic h	3, 9
rf frequency ν_{rf}	20.1 to 28.5 MHz

hor. / vert. emittance	16 / 22 mm mrad
relative energy width	4×10^{-3}

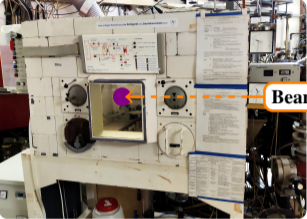
Appendix: Irradiation Site Parameter

used ion	proton (typ.)
beam energy	7 MeV bis 14 MeV
beam current	20 nA to 1 μ A
beam width	\approx 6 mm FWHM

DUT area	$19 \times 11 \text{ cm}^2$ (max.)
DUT thickness at 14 MeV	300 μ m
DUT temperature	$-40 \text{ }^\circ\text{C}$ (min.), $-20 \text{ }^\circ\text{C}$ (typ.)
NIEL per scan	$5 \cdot 10^{11} \text{ n}_{\text{eq}}\text{cm}^{-2}$ (min.) to $10^{14} \text{ n}_{\text{eq}}\text{cm}^{-2}$ (max.)
NIEL/TID	$10^{11} \text{ n}_{\text{eq}}\text{cm}^{-2}$ per MGy
Hardness factor κ	4.1(6)

Appendix: High Current Site

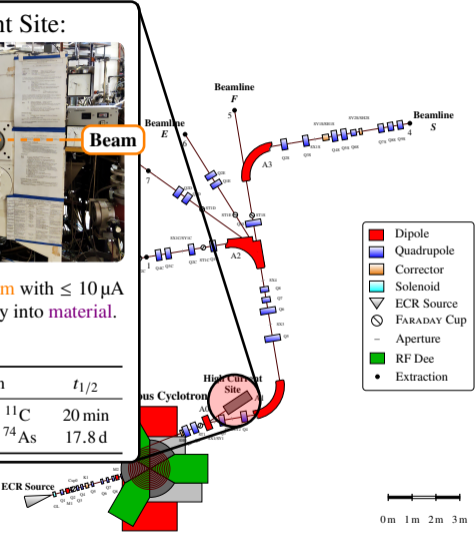
High Current Site:



Beam

- Use the extracted beam with $\leq 10 \mu\text{A}$ to induce radioactivity into material.
- Examples:

Isotope	Reaction	$t_{1/2}$
^{11}C	$^{14}\text{N} (p, \alpha) ^{11}\text{C}$	20 min
^{74}As	$^{74}\text{Ge} (p, n) ^{74}\text{As}$	17.8 d



- Dipole
- Quadrupole
- Corrector
- Solenoid
- ▽ ECR Source
- FARADAY Cup
- Aperture
- RF Dee
- Extraction

0m 1m 2m 3m