



The Bonn Isochronous Cyclotron provides proton, deuteron, alpha particle and other light ion beams with a charge-to-mass ratio Q/A of $\geq 1/2$ and kinetic energies ranging from 7 to 14 MeV per nucleon.

At a novel irradiation site, a 14 MeV proton beam with a diameter of a few mm is utilized to homogeneously irradiate silicon detectors, so-called devices-under-test, to perform radiation hardness studies. Homogeneous irradiation is achieved by moving the device through the beam in a row-wise scan pattern with constant velocity and a row separation smaller than the beam diameter. During the irradiation procedure, the beam parameters are continuously measured non-destructively using a calibrated, secondary electron emission-based beam monitor, installed at the exit window of the beamline. The diagnostics and the irradiation procedure ensure a homogeneous irradiation with a proton fluence error of $< 2\%$.

In this work, an overview of the accelerator facility is given and the irradiation site with its beam diagnostics is presented in detail.

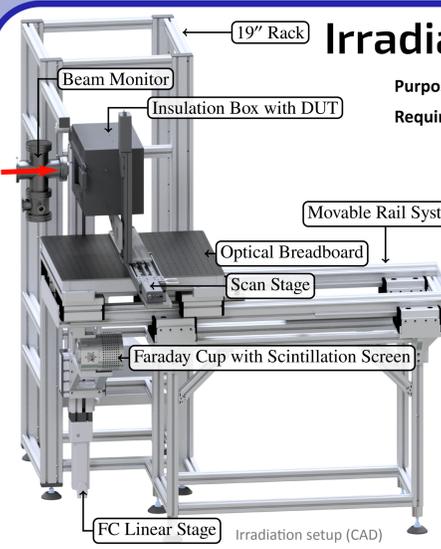
Irradiation Site

Purpose: Probing radiation hardness of silicon pixel detectors
Requirements: Application of a homogeneous proton fluence on the device under test (DUT)

Irradiation Setup: DUT in a temperature controlled environment, cooled down to $< -20^\circ\text{C}$, using a N_2 cooling system
 Mounted behind dedicated Al shielding, exposing only the DUT to proton beam
 Control DUT position via scan stage

Beam Diagnostics: Beam monitor upstream of extraction for continuous non-destructive measurement of beam parameters
 Faraday Cup with Chromox scintillation screen

Typical Parameters: 14 MeV Protons at 1 μA for aim fluence of $1.25 \cdot 10^{13}$ protons / cm^2



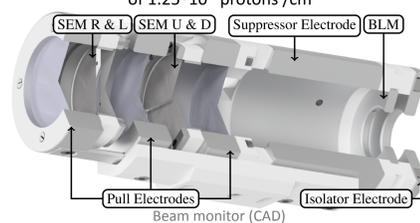
19" Rack
Beam Monitor
Insulation Box with DUT
Movable Rail System
Optical Breadboard
Scan Stage
Faraday Cup with Scintillation Screen
FC Linear Stage

Beam Monitor

SEM: Secondary Electron Monitor for beam position and current measurements
 Anticipate foil-carbonization in vacuum with time by using carbonized 5 μm -thick Al foils
 Pull electrodes draw secondary electrons (SE) away from SEM-foils (Sim: charge-collection eff. $>99\%$)
 Absolute beam current measurement after calibration, utilizing the Faraday cup

BLM: Beam-Loss Monitor for beam-truncation detection
 Charge-loss due to SE emission upon beam impact is minimized by suppressor electrode ($I_{\text{loss}}/I = 5 \cdot 10^{-3}$)
 Isolator electrode shields BLM from SE, emitted when beam traverses exit window ($I_{\text{SE,exit}}/I = 10^{-3}$)

Design: Optimized design using the *Electrostatic* and *PIC Solver* of *CST Studio Suite*

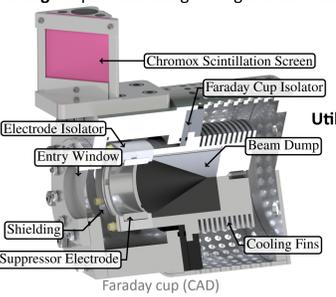


SEM R & L, SEM U & D, Suppressor Electrode, BLM, Pull Electrodes, Isolator Electrode

Faraday Cup

Utilization: Faraday cup or scintillation screen can be moved in front of exit window

Design: Minimized charge-loss due to SE emission, using a suppr. electrode and beam dump with inverted cone shape ($I_{\text{loss}}/I = 8 \cdot 10^{-3}$)

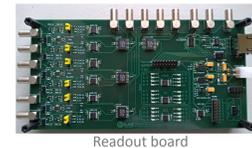


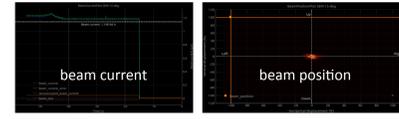
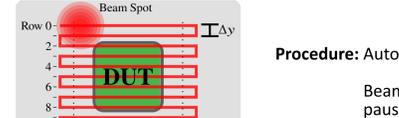
Chromox Scintillation Screen, Faraday Cup Isolator, Electrode Isolator, Entry Window, Beam Dump, Shielding, Suppressor Electrode, Cooling Fins

DAQ and Control

Digitization: Linear IU conversion via custom-made readout board
 ADC board with *Raspberry Pi* single-board-computer

Control: Software *irrad_control* (python)
 Online monitoring of beam parameters
 Remote control of scan and FC linare stages



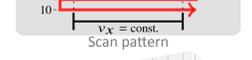
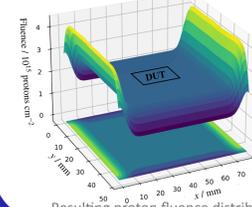
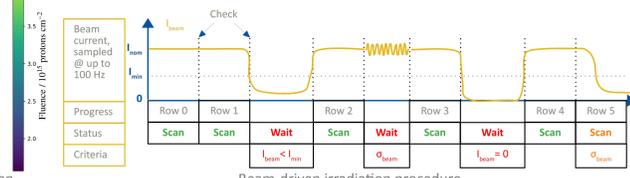
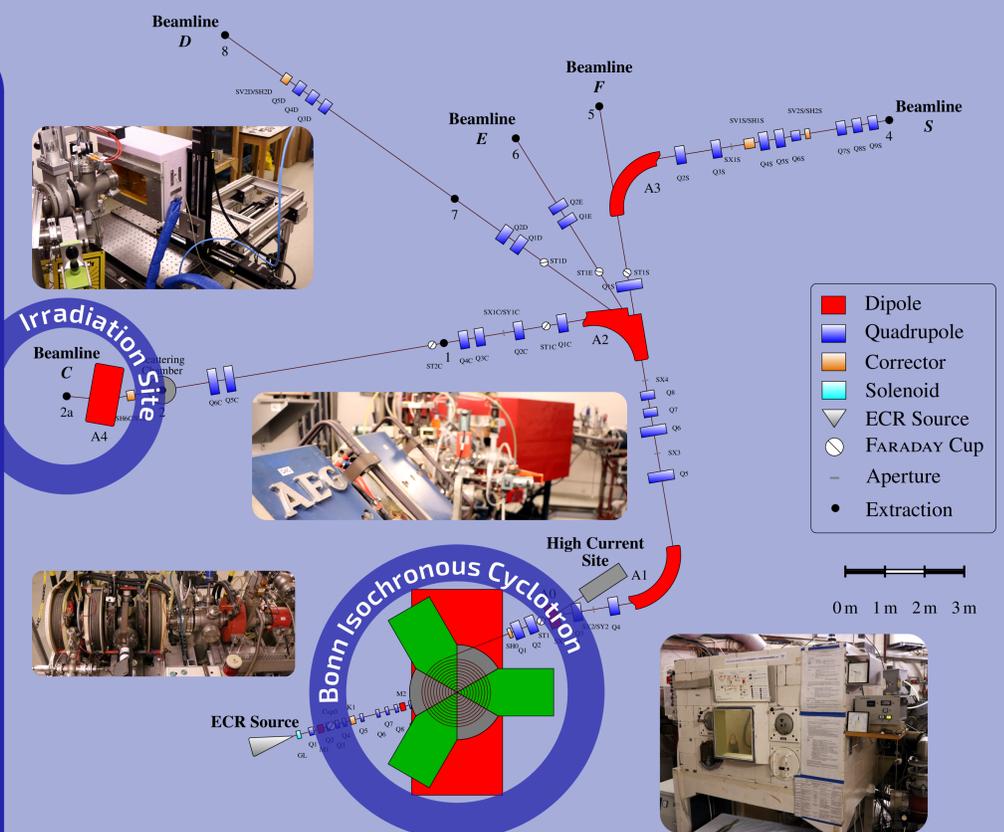



Beam-Driven Irradiation Procedure

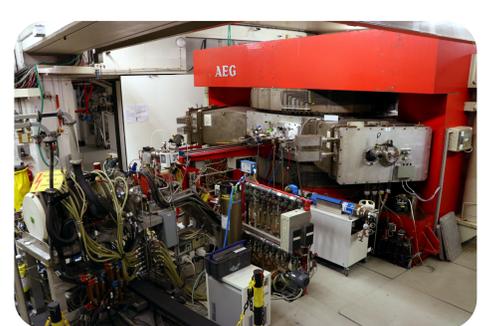
Pattern: Row-wise scan pattern with constant hor. velocity and a row separation smaller than beam diameter
 Scan pattern is repeated until desired aim fluence is applied onto the DUT

Procedure: Autonomously and beam-driven, adapting to changing beam conditions
 Beam condition check (current, stability, position) at turning points, pauses until requirements are met

Results: Variance of proton fluence within the DUT region is insignificant with respect to the rel. uncertainty of the beam current measurement ($<1.7\%$)

Bonn Isochronous Cyclotron



Bonn Isochronous Cyclotron (right) with ECR source (left)

providable ions	$p, d, \alpha, \dots, {}^{16}\text{O}^{6+}$
energy ($h = 3, Q/A \geq \frac{1}{2}$)	7 to 14 MeV/A
beam current (ext.)	$\leq 1 \mu\text{A}$
injection / extraction radius	38 mm / 910 mm
number of revolutions	approx. 120
hill sectors	$3 \times 40^\circ, 0^\circ$ spiral angle
hill / valley field strength	1.9 / 0.7 T (max.)
flutter	0.62
dees	$3 \times 40^\circ, 40 \text{ kV (max.)}$
cyclotron harmonic h	3, 9
rf frequency ν_{rf}	20.1 to 28.5 MHz
hor. / vert. emittance	16 / 22 mm mrad
relative energy width	4×10^{-3}

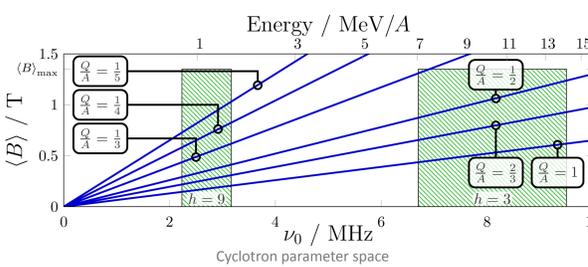
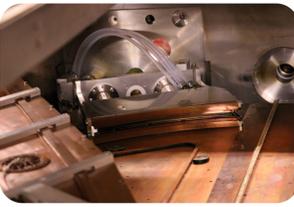
Cyclotron parameters

Beam Preparation: A two-stage 5 GHz or a single-stage 2.5 GHz polarized ECR source (2 to 8 keV)

Injection: Vertical injection into the magnetic center of the cyclotron via a low-energy beamline, using an electrostatic hyperboloid inflector

Cyclotron: Isochronous AVF cyclotron with three Hill-and-Valley sectors
 Three broadband dees with maximal acceleration voltage of 40 kV (min. gap 23 mm)
 Single-turn extraction into compensated-field channel via electrostatic septum
 Position and angle stabilization of extracted beam via slit apertures

Beam Handling System: Symmetric/asymmetric double-bend monochromator or achromator



Extraction septum

Magnetic yoke of the cyclotron

South-West Dee

